



NOTES:  
THIS DRAWING IS THE PROPERTY OF O-I AND  
MUST NOT BE REPRODUCED OR DISCLOSED  
WITHOUT O-I WRITTEN AUTHORIZATION.

DIMENSIONS EXPRESSED IN mm  
ONLY TOLERANCED DIMENSIONS ARE GUARANTEED.

MANUFACTURING MARKINGS SHOWN ARE FOR ILLUSTRATIVE  
PURPOSES ONLY, ACTUAL MARKINGS ON CONTAINER  
MAY DIFFER, DÉPENDANT ON LOCAL LEGISLATION.



HEAT TREATMENT 50 °C maxi	CARBONATION 0 g CO2/l maxi
VERTICAL LOAD 150 daN maxi	THERMAL SHOCK 42 °C maxi
CATEGORY WINE	TILT ANGLE 16.11°
MAX. VERTICALITY TOLERANCE 3.3 mm	MEASURING CONTAINER YES
FINISH SAP NUMBER 3509	FINISH REF. CETIE GME 50.1 1992
MINIMUM THROUGH BORE 17.5 mm	MAX FILLING TUBE Ø 16 mm

CONTAINER OVERFLOW CAPACITY (BRIMFUL)  
770ml APPROX.

CONTAINER RATED CAPACITY (FILLPOINT)  
750ml ± 10ml

CONTAINER WEIGHT  
550g APPROX.

FINISH DESIGNATION  
FR\_30\_GME 50.1\_H160\_3509

MAX GAS VOLUME  
PROCESS RETURNABLE NO DESIGN REF. 1218-014

**STANDARD  
75 CL BD REF II**

DESIGNER	BCO	DATE	10/11/11
CHECKED		DATE	
DRAWING NUMBER <b>110835</b>	MOULD/SAP NUMBER <b>012151</b>		

1 = TRADEMARK  
2 = CAVITY No.  
3 = STIPPLING  
THE SHAPE OF STIPPLES IS ONLY AN  
INDICATION AND THE CONSTRUCTION IS AT  
THE PRODUCTION PLANT DISCRETION.  
4 = CAVITY CODE

SCALE 1:1

No	DATE	REVISIONS	DESIGN/CHECK
	10/11/11	UPDATE IN KBE CANCEL AND REPLACE N°6541-01 D	BCO